



Industrie Service

CERTIFICATE

TÜV SÜD-W-0103.2016.005

Manufacturer: **Ammersbach GmbH
Retzstadter Str. 21
DE-97289 Thüngen**

Plant(s): **Retzstadter Str. 21
DE-97289 Thüngen**

The above mentioned company fulfills the

**comprehensive quality requirements for fusion
welding of metallic materials**

according to

EN ISO 3834-2

Contract: 19716255

Valid until: December 2021

Munich, May 3, 2019

Certification Body
Material and Welding Technology


Daniel Zellmer



EQ2623110

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany



The following range is certified according to EN ISO 3834-2

- Scope of production:**
- steel- and plant constructions
 - crane- and plant constructions
 - pressure vessels acc. to PED
- Base material(s):**
(Group(s) according to EN ISO/TR 15608)
- 1.1, 1.2, 1.3, 3.1
 - 5.1
 - 8.1, 10.1
- Dimension of items:**
- Thickness up to 160 mm, max. length 15 m,
max. \varnothing 2500 mm, piece weight up to 20 t
- Welding processes:**
(Process numbers according to EN ISO 4063)
- | | |
|-----|---|
| 111 | Manual arc welding |
| 121 | Submerged arc welding with solid wire electrode |
| 131 | MIG welding with solid wire electrode |
| 135 | MAG welding with solid wire electrode |
| 136 | MAG welding with flux cored electrode |
| 141 | TIG welding with solid filler material (wire / rod) |
- Welding supervisor:** Mr. Dr.-Ing. Hans-Jürgen Scholl (IWE)
Deputy: Mr. Thomas Ammersbach (EWS)
Mr. Reinhold Höfling (EWS)
- Personnel for non-destructive testing:**
Responsible: Mr. Jochen Müller
Deputy: Mr. Reinhold Höfling
Deputy: Mr. Dr. Hans-Jürgen Scholl
- All other relevant data are detailed in our report no. R-000018099842-19.
- Remarks:**
None

General Provisions

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have a recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.