



Industrie Service

Welding Certificate

TÜV SÜD-00002.2012.010

in accordance with EN 1090-1, table B.1, its hereby declared:
 The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Ammersbach GmbH	
	Retzstadter Str. 21	
	97289 Thuengen	
	GERMANY	
Technical specification	EN 1090-2:2018	
Execution class(es)	EXC3 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 - Manual metal arc welding	<small>(Continuation see back side)</small>
Material Group	1.1, 1.2, 1.3, 3.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 10.1, 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4 5.1 according to CEN ISO/TR 15608, EN 1090-2 para. 5.1 and EN 10216-2	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Dr.-Ing. Hans-Jürgen Scholl, EWE	born on: 25.07.1962
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Thomas Ammersbach, EWS Reinhold Höfling, EWS	born on: 15.10.1960 born on: 03.12.1968
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	01.12.2011	
Period of validity	01.12.2021	
Remarks	see reverse	
Place and date of issue	Munich, 03.05.2019 Stuhl/DZ	

Notified Body, No. 0036



[Signature]
 B.Eng. Zellmer
 Head of certification body



EQ2623110

Certificate number: TÜV SÜD-00002.2012.010

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

- 121 - Submerged arc welding with solid wire electrode
- 131 - Metal inert gas welding
- 135 - Metal active gas welding
- 136 - MAG welding with flux cored electrode
- 141 - TIG gas tungsten arc welding

Remarks:

All other relevant data are detailed in our report R-000018099842-19.
Upon successful completion of the next continuous surveillance, a new certificate will be issued.

General provisions

1. The regulations as addressed in the below listed documents in their respective relevant version shall apply:
 - a) General Terms and Conditions of Business of TÜV SÜD Industrie Service GmbH
 - b) Testing and Certification Regulations of TÜV SÜD Group
 - c) Certification Contract between TÜV SÜD Industrie Service GmbH and the customer (manufacturer) as named in the certificate
 - d) DVS Guideline 1711 of the German Society of Welding (the guideline shall generally apply except Annex B)
 - e) General provisions/ conditions for validity of Factory Production Control Certificates according to EN 1090-1 and of the associated Welding Certificates (Request of Certification, Annex 1 of Doc.-No. QS/PÜZ0005/AT)
2. This certificate may be reproduced or published for advertising or other purposes only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
3. The certifying body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.
4. This certificate may be withdrawn, amended or modified at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with.
5. The certifying body must be notified of following changes:
 - a) new production plant or changes to key production facilities;
 - b) changes in the position of responsible welding coordinator;
 - c) introduction of new welding procedures, new basic materials and corresponding WPQRs (welding procedure qualification records)
 - d) new key production facilities.

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.